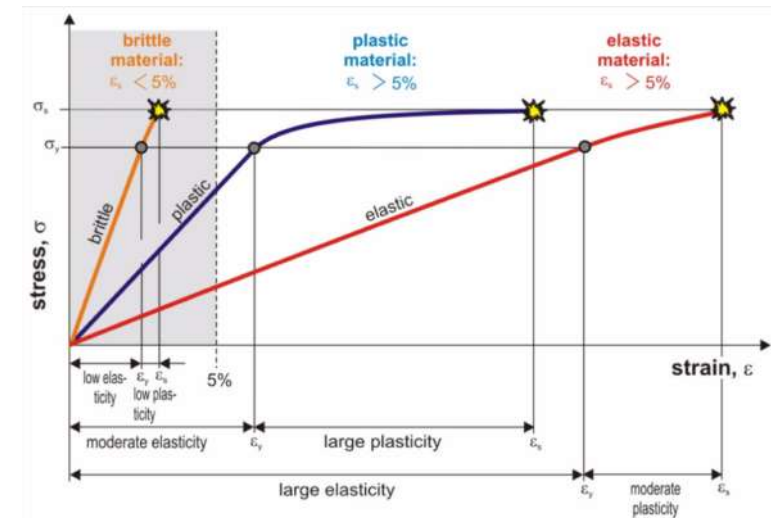




Strength of some dental materials

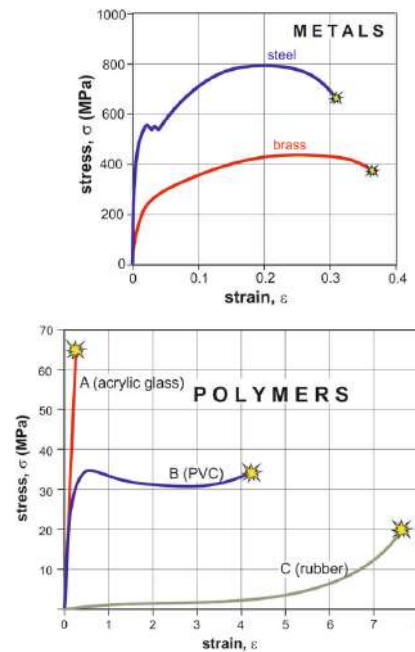
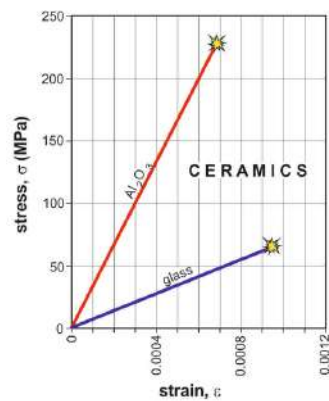
material	σ_{tensile} (MPa)	$\sigma_{\text{comp.}}$ (MPa)
enamel	≈ 10	≈ 400
dentine	≈ 110	≈ 300
ceramics	5-400	20-5000
porcelain	≈ 25	≈ 300
polyethylene (high density)	≈ 30	
amalgam	30-55	200-450
PMMA	≈ 50	≈ 80
glass	$\approx 50-70$	≈ 700
gold	108	
aluminum oxide	≈ 170	≈ 2100
zirconium dioxide	≈ 250	≈ 2500
gold alloys	300-900	
Pd-Ag alloys	400-700	
Ni-Cr alloys	400-900	
Co-Cr alloys	600-800	
Ti alloys	900-1100	
carbon-fiber (61%) reinforced epoxy	≈ 1700	

5



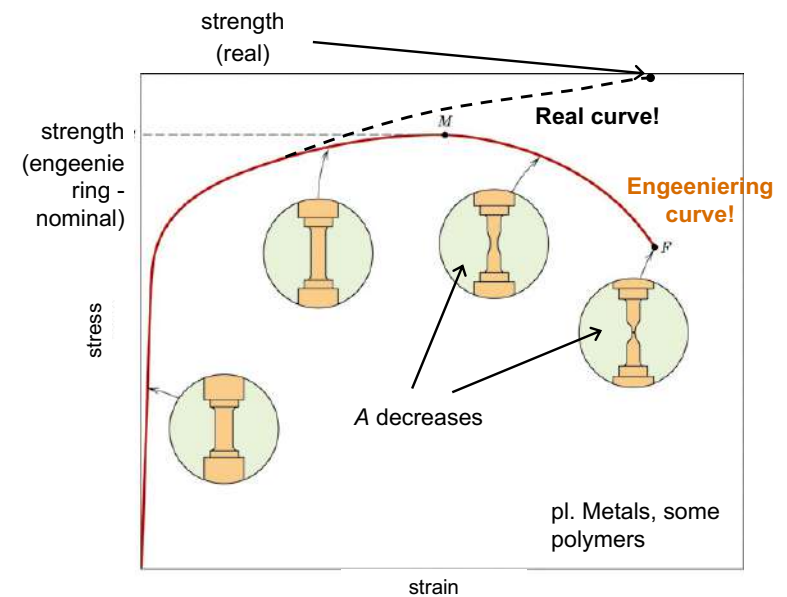
6

Examples:



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Engineering vs. „real” system

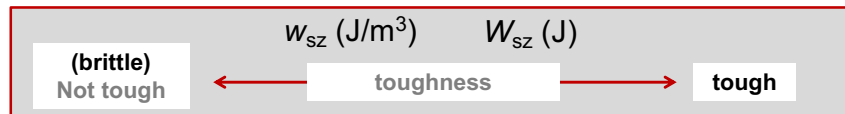
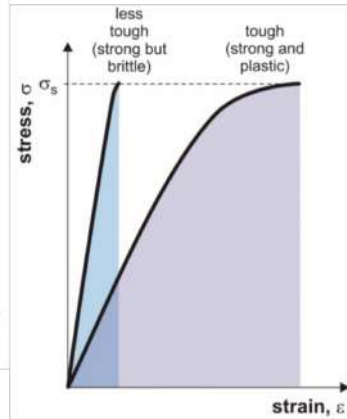
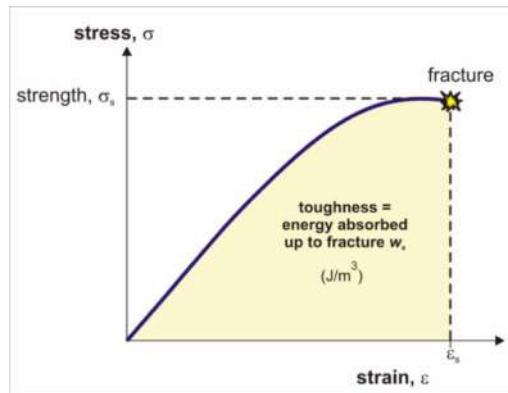


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Toughness

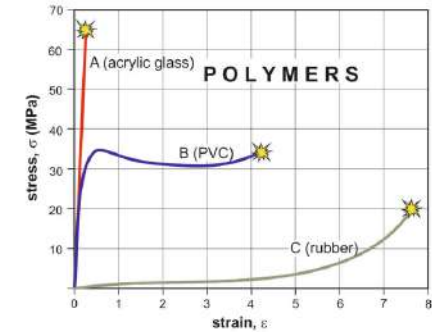
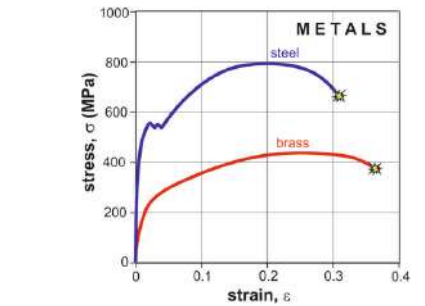
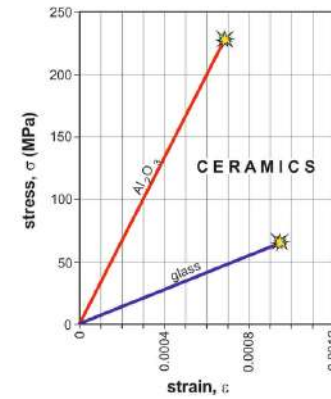
vagy energy absorbed until fracture (w_s)

strength \leftrightarrow toughness:

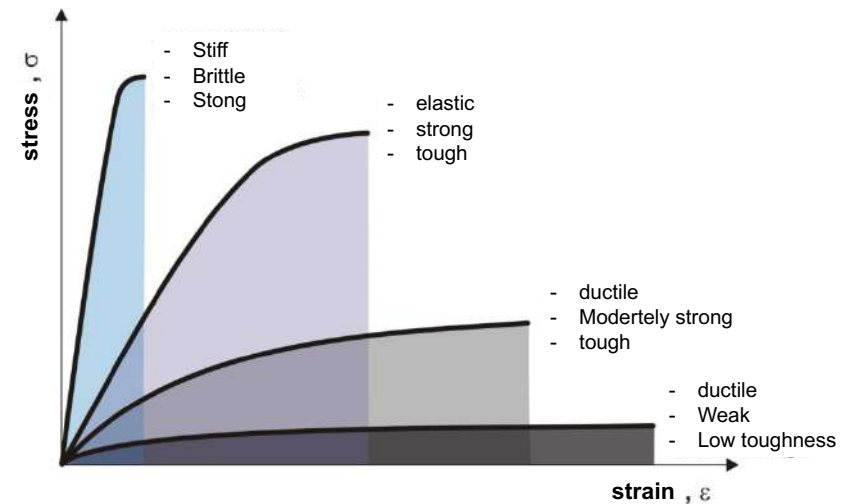
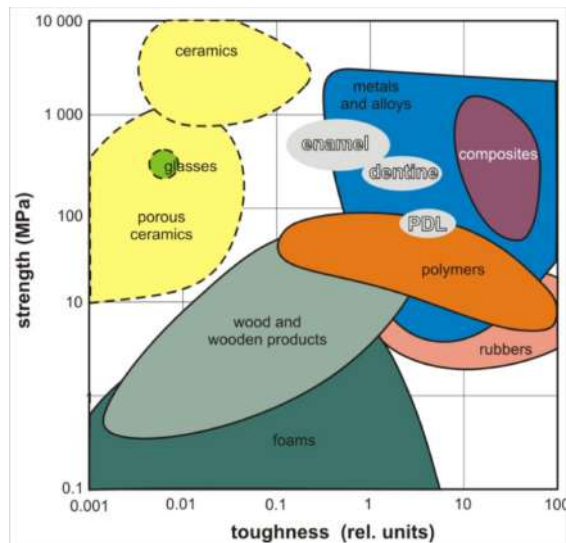


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Examples:



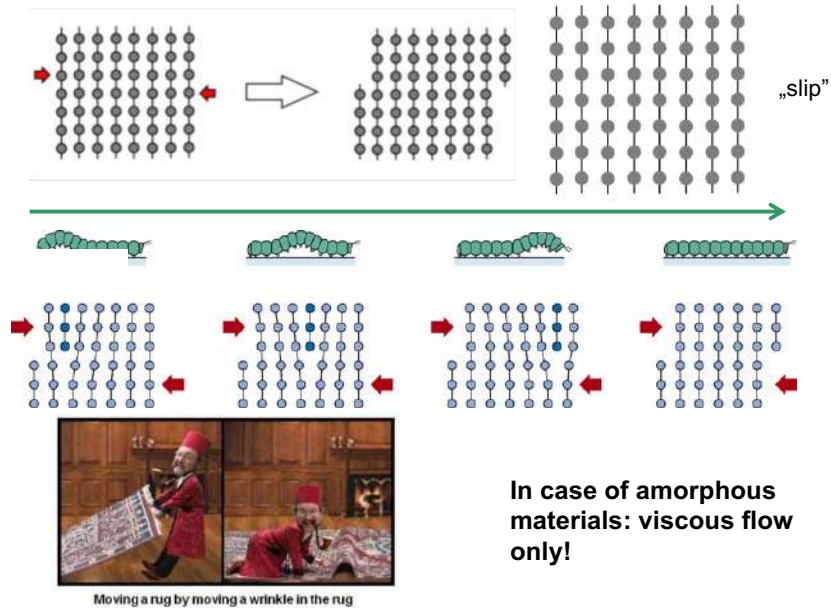
10



11

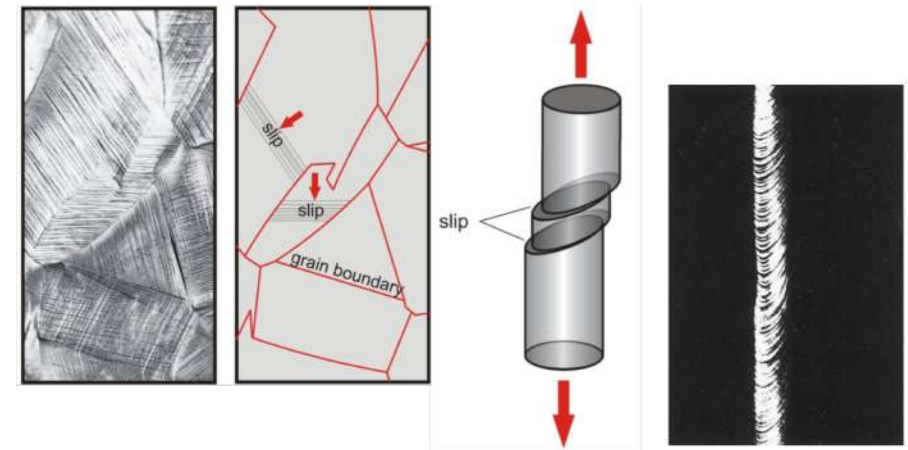
12

Mechanism of plastic deformation in crystals:



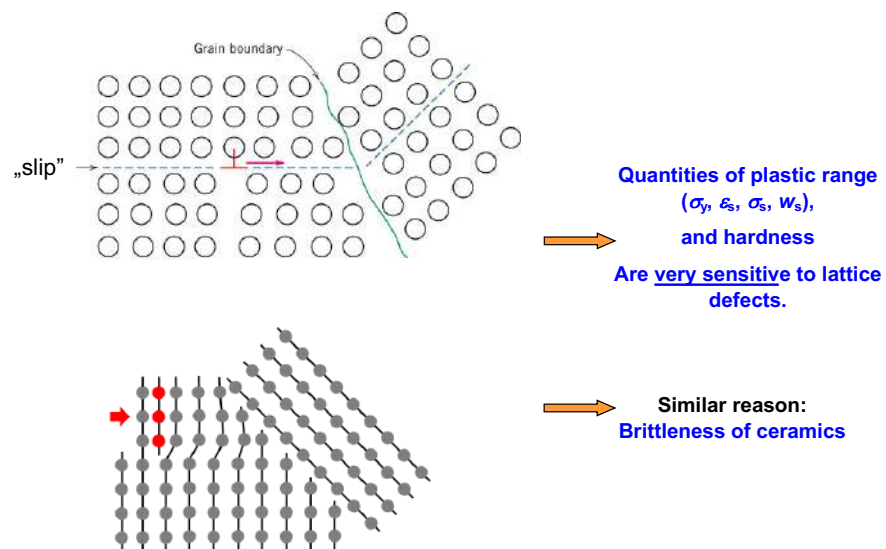
13

Movement of dislocations

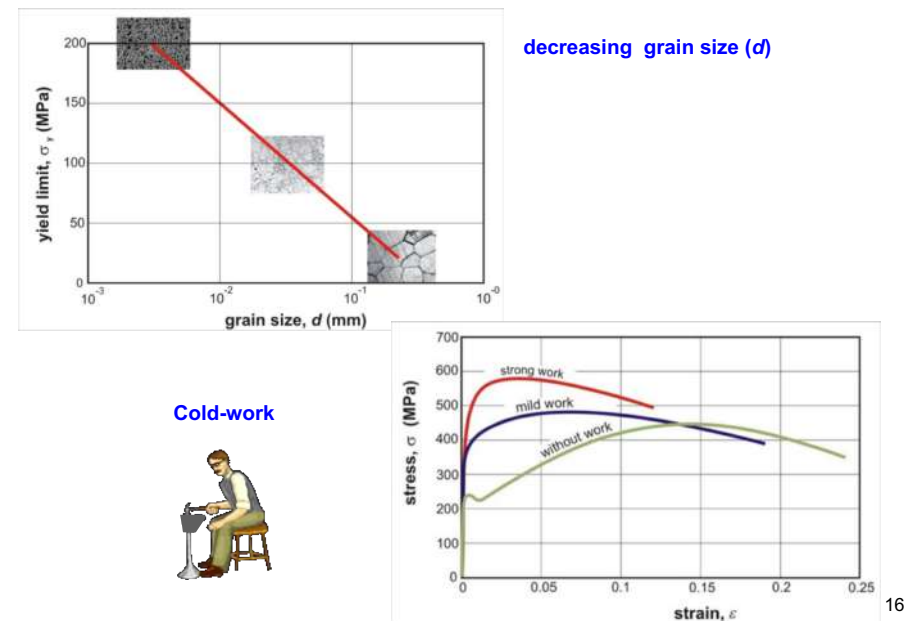


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Changing the strength and plastic properties of metals

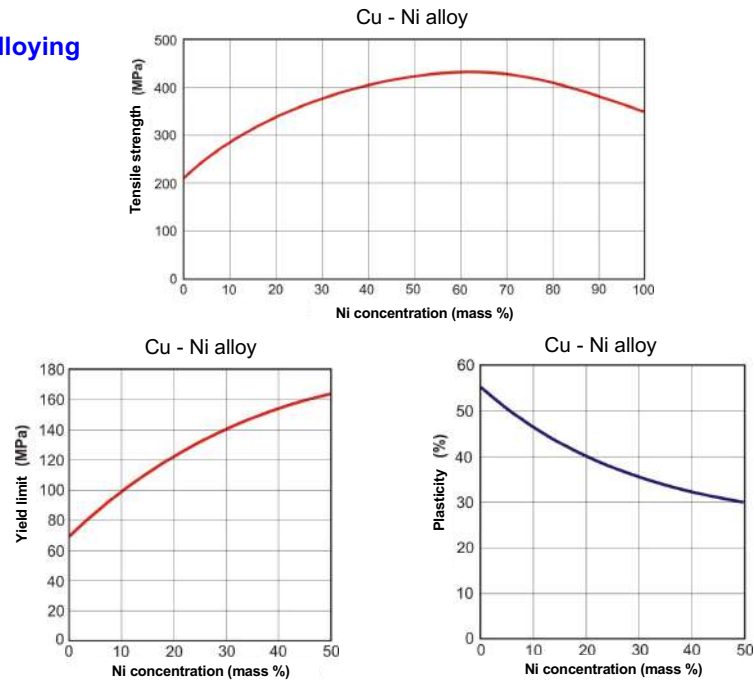


15



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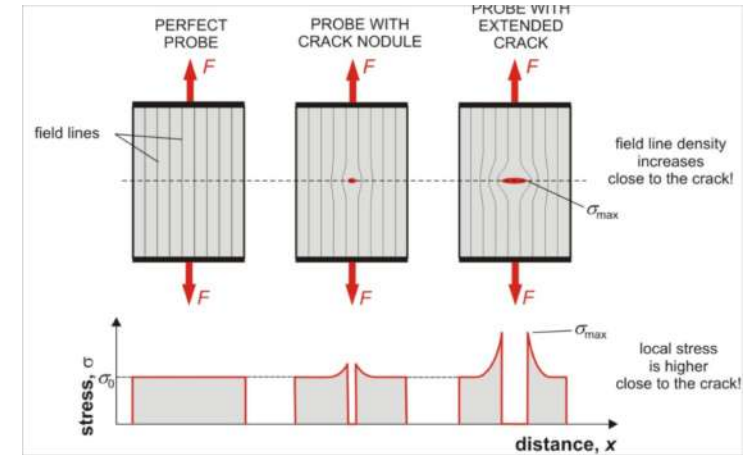
Alloying



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Fracture

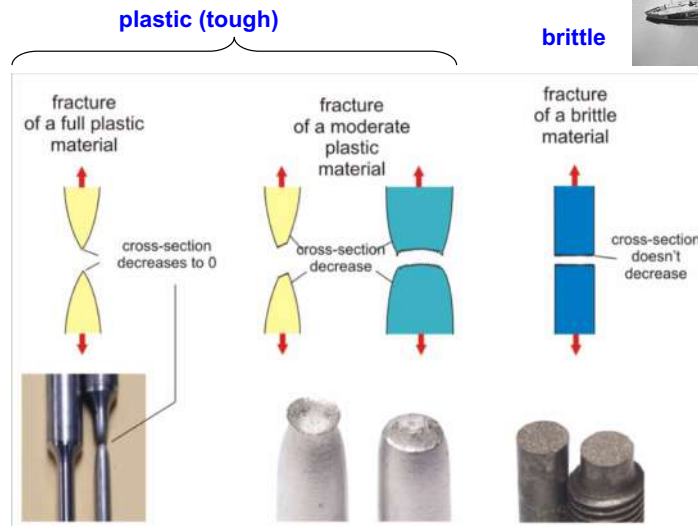
Mechanism:



Increasing stress \rightarrow Brittle material: no plastic deformation **brittle fracture**
 \rightarrow Plastic deformation **plastic fracture**

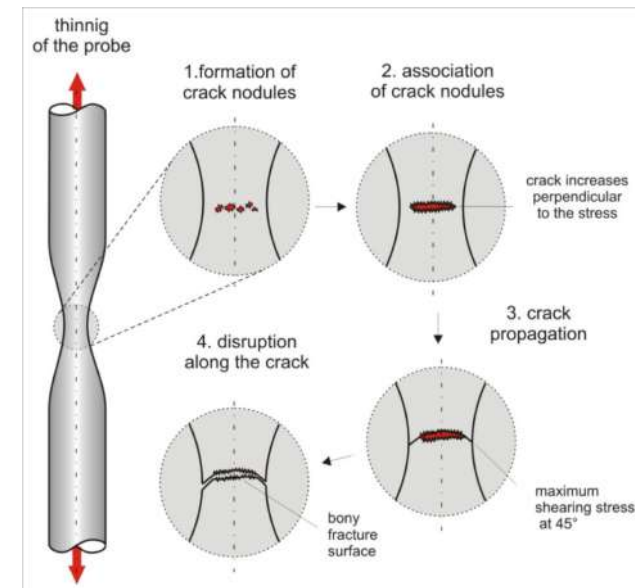
18

Fracture types



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Phases of fracture in a ductile material



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Fáatigue, fatigue fracture



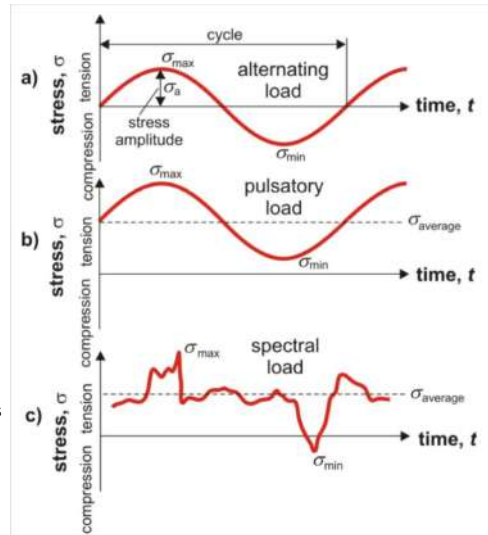
Persistent, repetitive load (stress)

→ structural changes

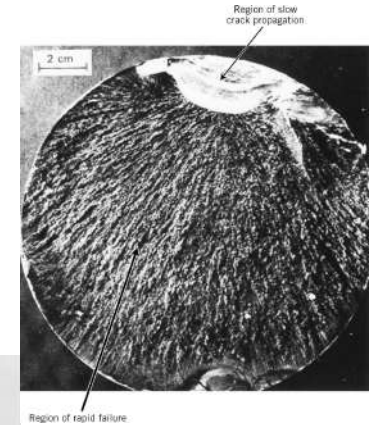
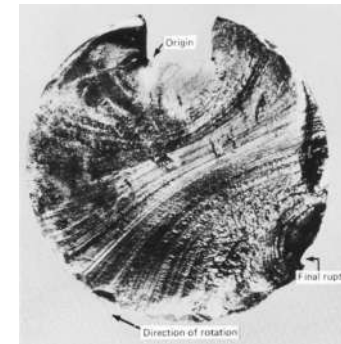
→ strength decreases

Crack formation!

Types of loads:

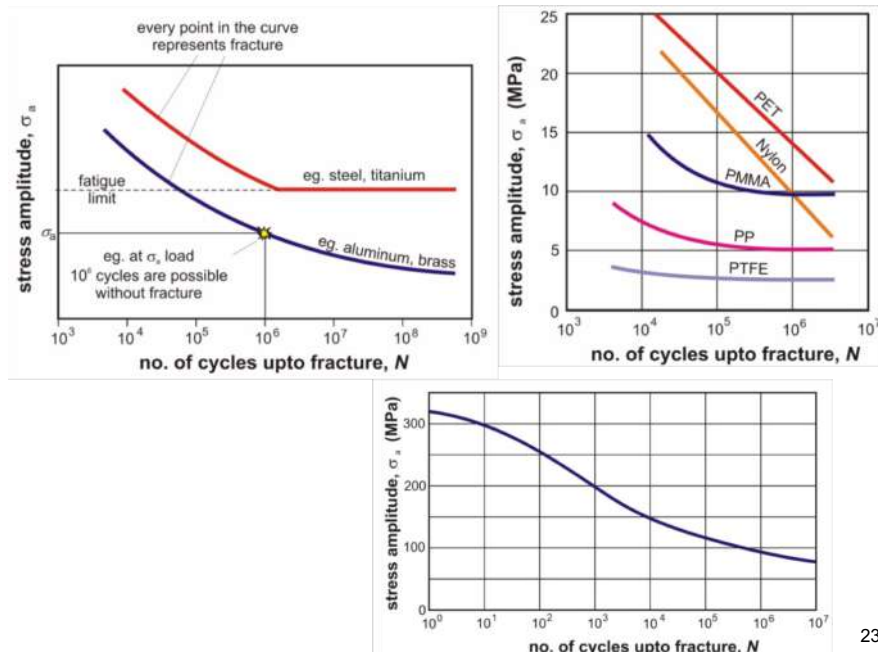


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Fatigue curve:



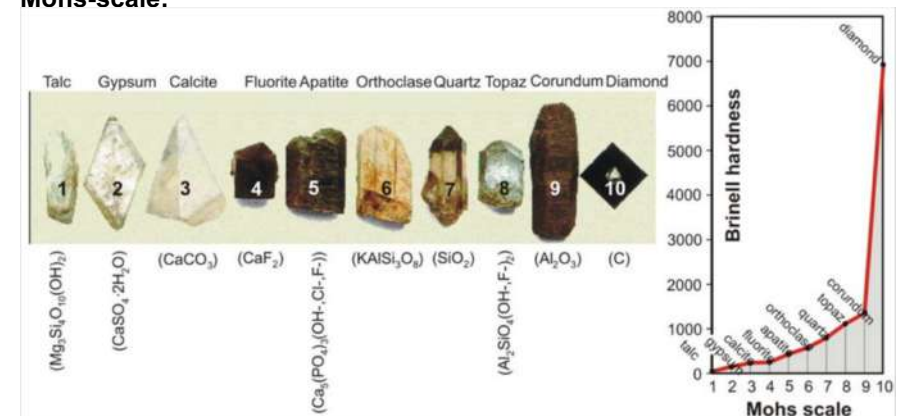
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Hardness

Resistance against plastic deformation



Mohs-scale:



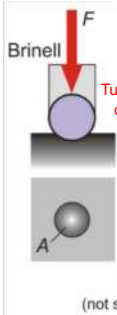
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Hardness measurement

Methods of microhardness measurement

Rockwell C Test 4940 Sy=133 ks; u=.2
time= 0.0000E+00
dsf = 0.10000E+01

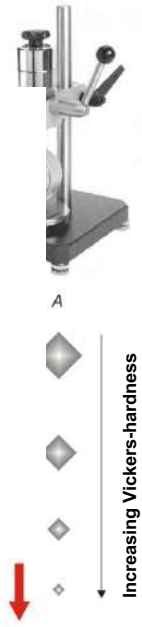
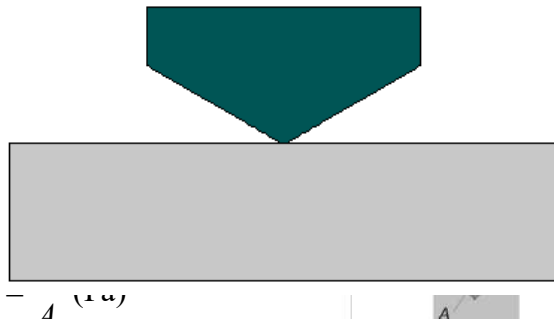
Brinell:



HB

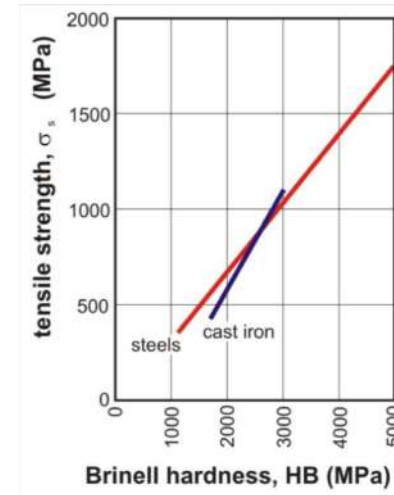
HV

HK



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Connections with strength:

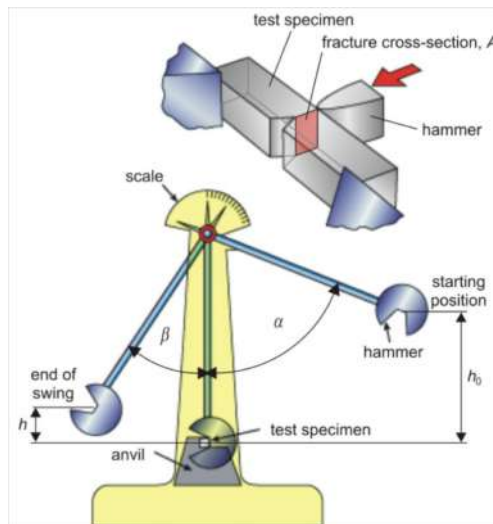


Hardness of dental materials:

material	HV (MPa)	HK (MPa)
dentine	≈ 600	≈ 700
enamel	≈ 3400	3400-4000
gold		60-70
acrylate	≈ 200	≈ 200
gold alloys	600-2500	≈ 2000
amalgam	≈ 1000	
Pd-Ag alloys	1400-1900	
Ni-Cr alloys	3000-4000	2000-3500
Co-Cr alloys	≈ 4000	3000-4500
glass		≈ 5000
porcelain	4500-7000	≈ 6000

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Charpy test



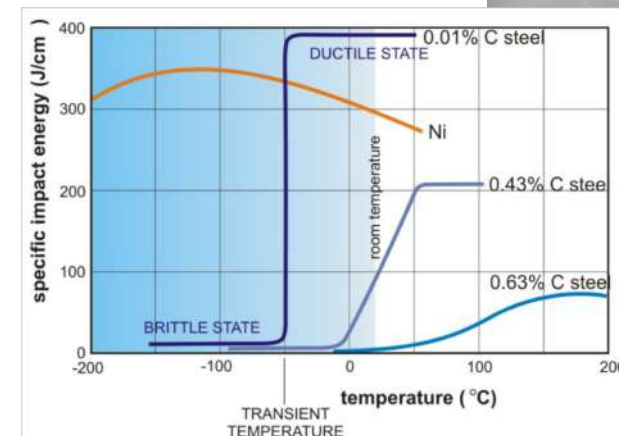
Impact energy = The loss of the hammer's potential energy (J)

Specific impact energy =
impact energy / cross sectional area of test specimen (J/m²)

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Effect of temperature:

plastic fracture— brittle fracture transition



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